



Restraint Device on Power Press

OSHA **FACT** Sheet

Amputations

What are the sources of amputations in the workplace?

Amputations are some of the most serious and debilitating workplace injuries. They are widespread and involve a variety of activities and equipment. Amputations occur most often when workers operate unguarded or inadequately safeguarded mechanical power presses, power press brakes, powered and non-powered conveyors, printing presses, roll-forming and roll-bending machines, food slicers, meat grinders, meat-cutting band saws, drill presses, and milling machines as well as shears, grinders, and slitters. These injuries also happen during materials handling activities and when using forklifts and doors as well as trash compactors and powered and non-powered hand tools. Besides normal operation, the following activities involving stationary machines also expose workers to potential amputation hazards: setting-up, threading, preparing, adjusting, cleaning, lubricating, and maintaining machines as well as clearing jams.

What types of machine components are hazardous?

The following types of mechanical components present amputation hazards:

- **Point of operation**—the area of a machine where it performs work on material.
- **Power-transmission apparatuses**—flywheels, pulleys, belts, chains, couplings, spindles, cams, and gears in addition to connecting rods and other machine components that transmit energy.
- **Other moving parts**—machine components that move during machine operation such as reciprocating, rotating, and transverse moving parts as well as auxiliary machine parts.

What kinds of mechanical motion are hazardous?

All mechanical motion is potentially hazardous. In addition to in-running nip points (“pinch points”)—which occur when two parts move together and at least one moves in a rotary or circular motion that gears, rollers, belt drives,

and pulleys generate—the following are the most common types of hazardous mechanical motion:

- **Rotating**—circular movement of couplings, cams, clutches, flywheels, and spindles as well as shaft ends and rotating collars that may grip clothing or otherwise force a body part into a dangerous location.
- **Reciprocating**—back-and-forth or up-and-down action that may strike or entrap a worker between a moving part and a fixed object.
- **Transversing**—movement in a straight, continuous line that may strike or catch a worker in a pinch or shear point created between the moving part and a fixed object.
- **Cutting**—action generated during sawing, boring, drilling, milling, slicing, and slitting.
- **Punching**—motion resulting when a machine moves a slide (ram) to stamp or blank metal or other material.
- **Shearing**—movement of a powered slide or knife during metal trimming or shearing.
- **Bending**—action occurring when power is applied to a slide to draw or form metal or other materials.

Are there any OSHA standards that cover amputation hazards in the workplace?

Yes. The Occupational Safety and Health Administration (OSHA) has the following standards in *Title 29 of the Code of Federal Regulations (CFR)* to protect workers from amputations in the workplace:

- 29 *CFR* Part 1910 Subparts O and P cover machinery and machine guarding.
- 29 *CFR* 1926 Subpart I covers hand tools and powered tools.
- 29 *CFR* Part 1928 Subpart D covers agricultural equipment.
- 29 *CFR* Part 1915 Subparts C, H, and J; 29 *CFR* Part 1917 Subparts B, C, and G; and 29 *CFR* Part 1918 Subparts F, G, and H cover maritime operations.

What can employers do to help protect workers from amputations?

You should be able to recognize, identify, manage, and control amputation hazards commonly found in the workplace such as those caused by mechanical components of machinery, the mechanical motion that occurs in or near these components, and the activities that workers perform during mechanical operation.

Work practices, employee training, and administrative controls can help prevent and control amputation hazards. Machine safeguarding with the following equipment is the best way to control amputations caused by stationary machinery:

- **Guards** provide physical barriers that prevent access to hazardous areas. They should be secure and strong, and workers should not be able to bypass, remove, or tamper with them. Guards should not obstruct the operator's view or prevent employees from working.
- **Devices** help prevent contact with points of operation and may replace or supplement guards. Devices can interrupt the normal cycle of the machine when the operator's hands are at the point of operation, prevent the operator from reaching into the point of operation, or withdraw the operator's hands if they approach the point of operation when the machine cycles. They must allow safe lubrication and maintenance and not create hazards or interfere with normal machine operation. In addition, they should be secure, tamper-resistant, and durable.

You are responsible for safeguarding machines and should consider this need when purchasing machinery. New machinery is usually available with safeguards installed by the manufacturer. You can also purchase appropriate safeguards separately or build them in-house.

Are certain jobs particularly hazardous for some employees?

Yes. Under the *Fair Labor Standards Act*, the Secretary of Labor has designated certain non-farm jobs as especially hazardous for employees under the age of 18. These workers generally are prohibited from operating band saws, circular saws, guillotine shears, punching and shearing machines, meatpacking or meat-processing machines, paper products machines, woodworking machines, metal-forming machines, and meat slicers.

How can I get more information?

You can find more information about amputations, including the full text of OSHA's standards, on OSHA's website at www.osha.gov. In addition, publications explaining the subject of amputations in greater detail are available from OSHA. *Concepts and Techniques of Machine Safeguarding* (OSHA 3067) and *Control of Hazardous Energy (Lockout/Tagout)* (OSHA 3120) are available on OSHA's website. For other information about machine guarding see <http://www.osha-slc.gov/SLTC/machineguarding/index.html>.

A Guide for Protecting Workers from Woodworking Hazards (OSHA 3157) is available either on OSHA's website at www.osha.gov or from the Superintendent of Documents, P.O. Box 371954, Pittsburgh, PA 15250-7954, or phone (202) 512-1800, or online at <http://bookstore.gpo.gov/index.html>.

To file a complaint by phone, report an emergency, or get OSHA advice, assistance, or products, contact your nearest OSHA office under the "U.S. Department of Labor" listing in your phone book, or call us toll-free at **(800) 321-OSHA (6742)**; teletypewriter (TTY) number is (877) 889-5627. To file a complaint online or obtain more information on OSHA federal and state programs, visit OSHA's website at www.osha.gov.

This is one in a series of informational fact sheets highlighting OSHA programs, policies, or standards. It does not impose any new compliance requirements or carry the force of legal opinion. For compliance requirements of OSHA standards or regulations, refer to *Title 29 of the Code of Federal Regulations*. This information will be made available to sensory-impaired individuals upon request. Voice phone: (202) 693-1999. See also OSHA's website at www.osha.gov.

